

**What is claimed is:**

1. A low Co hydrogen storage alloy having a  $\text{CaCu}_5$ -type crystal structure that can be represented by the general formula  $\text{MmNi}_a\text{Mn}_b\text{Al}_c\text{Co}_d$ , wherein Mm is a Misch metal,  $4.0 \leq a \leq 4.7$ ,  $0.3 \leq b \leq 0.65$ ,  $0.2 \leq c \leq 0.5$ ,  $0 < d \leq 0.35$ ,  $5.2 \leq a + b + c + d \leq 5.5$ , wherein the a-axis length of the crystal lattice of said  $\text{CaCu}_5$ -type crystal structure is 499 pm or more, and the c-axis length is 405 pm or more.
2. The low Co hydrogen storage alloy according to claim 1, wherein, in a composition of  $5.25 \leq a + b + c + d < 5.30$ , the a-axis length of the crystal lattice is not less than 500.5 pm and not more than 502.7 pm, and the c-axis length is not less than 405.6 pm and not more than 406.9 pm.
3. The low Co hydrogen storage alloy according to claim 1, wherein, in a composition of  $5.30 \leq a + b + c + d < 5.35$ , the a-axis length of the crystal lattice is not less than 500.0 pm and not more than 502.4 pm, and the c-axis length is not less than 405.9 pm and not more than 407.2 pm.
4. The low Co hydrogen storage alloy according to claim 1, wherein, in a composition of  $5.35 \leq a + b + c + d < 5.40$ , the a-axis length of the crystal lattice is not less than 499.8 pm and not more than 502.3 pm, and the c-axis length is not less than 406.0 pm and not more than 407.3 pm.
5. The low Co hydrogen storage alloy according to claim 1, wherein, in a composition of  $5.40 \leq a + b + c + d < 5.45$ , the a-axis length of the crystal lattice is not less than 499.7 pm and not more than 502.3 pm, and the c-axis length is not less than 406.1 pm and not more than 407.4 pm.
6. A low Co hydrogen storage alloy having a  $\text{CaCu}_5$ -type crystal structure that can be represented by the general formula  $\text{MmNi}_a\text{Mn}_b\text{Al}_c\text{Co}_d\text{Fe}_e$ , wherein Mm is a Misch metal,  $4.0 \leq a \leq 4.7$ ,  $0.3 \leq b \leq 0.65$ ,  $0.2 \leq c \leq 0.5$ ,  $0 < d \leq 0.35$ ,  $0 < e \leq 0.11$ ,  $5.2 \leq a + b + c + d + e \leq 5.5$ , wherein the a-axis length of the crystal lattice of said  $\text{CaCu}_5$ -type crystal structure is 499 pm or more, and the c-axis length is 405 pm or more.
7. The low Co hydrogen storage alloy according to claim 6, wherein, in a composition of  $5.25 \leq a + b + c + d + e < 5.30$ , the a-axis length of the crystal lattice is

not less than 500.5 pm and not more than 502.7 pm, and the c-axis length is not less than 406.6 pm and not more than 407.9 pm.

8. The low Co hydrogen storage alloy according to claim 6, wherein, in a composition of  $5.30 \leq a + b + c + d + e < 5.35$ , the a-axis length of the crystal lattice is not less than 500.0 pm and not more than 502.4 pm, and the c-axis length is not less than 406.9 pm and not more than 408.2 pm.

9. The low Co hydrogen storage alloy according to claim 6, wherein, in a composition of  $5.35 \leq a + b + c + d + e < 5.40$ , the a-axis length of the crystal lattice is not less than 499.8 pm and not more than 502.3 pm, and the c-axis length is not less than 407.0 pm to 408.3 pm.

10. The low Co hydrogen storage alloy according to claim 6, wherein, in a composition of  $5.40 \leq a + b + c + d + e < 5.45$ , the a-axis length of the crystal lattice is not less than 499.7 pm and not more than 502.3 pm, and the c-axis length is not less than 407.1 pm and not more than 408.4 pm.

11. The low Co hydrogen storage alloy according to any of claims 2 to 5 or any of claims 7 to 10, wherein the pulverization residual rate obtained by the following equation is 50% or more:

Pulverization residual rate (%) = (post-cycling particle size/pre-cycling particle size)  $\times$  100,

when a hydrogen storage alloy is ground and screened to select particles with a particle size in the range of 20  $\mu$ m and 53  $\mu$ m to provide hydrogen storage alloy powder, and after measuring with a particle size distribution measuring device the average particle size (pre-cycling particle size,  $D_{50}$ ) of the hydrogen storage alloy powder; 2 g of the hydrogen storage alloy powder is weighed and placed into a PCT holder; the surfaces thereof are cleaned twice under hydrogen pressure of 1.75 MPa; then activation is carried out twice by introducing hydrogen of 3 MPa; next, a cycle test using a PCT device is then repeated 50 times, wherein hydrogen gas of 3 MPa is introduced into 2.0 g of the hydrogen storage alloy powder to absorb hydrogen, and the hydrogen is desorbed at 45°C; and the average particle size of the hydrogen storage alloy powder after the test of the 50 cycles (post-cycling particle size,  $D_{50}$ ) is measured with a particle size distribution measuring device.

12. A cell having a configuration comprising a low Co hydrogen storage alloy according to any of claims 1 to 11 as a negative-electrode active material.